

Work Order ID 64717

Tuesday, December 14, 2010 1:15:49 PM



Page 1

Item ID: D412-702-111B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 12/14/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/22/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: RI

Date: 10-12-14

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

ES 10/12/16 @

110

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

ES 10/12/16 @

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

S 10/12/16

(70)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64717

Tuesday, December 14, 2010 1:15:50 PM

Page 2

Item ID: D412-702-111B

Accept

Revision ID:

Item Name: Harness Assembly

Start Date: 12/14/2010 Start Qty: 1.00

Required Date: 12/22/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 274

0.00



Packaging

Memo

0.00

Packaging

10/12/10 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/10 SP

10.12.14

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Tuesday, December 14, 2010 1:15:53 PM

Page 1

[illegible]**Required Date:** 12/22/2010

Required Qty: 1.00

Comments: IPP rev A 07.05.11 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10L 	NAS1149D0332J	Purchased	No			100	Each	0.0000	4	4			
Washer													
D3570-1 		Manufactured	No			100	Each	15.0000	1	1			
Bracket													
				<u>Location</u>									
				ST245A				15					
				55311				15					
D3579-047 		Manufactured	No			100	Each	4.0000	1	1			
Shoulder Harness													
				<u>Location</u>									
				ST272				4					
				59041				4					
MS21042L3 		Purchased	No			100	Each	2,030.000	4	4			
Nut													
				<u>Location</u>									
				ST300				2030					
				114784				34					
				115835				996					
				116373				100					
				116391				900					

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Tuesday, December 14, 2010 1:15:54 PM

Page 2

Work Order ID: 64717

Parent Item: D412-702-111B

Parent Item Name: Harness Assembly

Start Date: 12/14/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

MS24694-S50

Purchased

No

100

Each

147.0000

4

4



Screw



Handwritten signature
12/10/12/16

4

Location

Loc Qty

Loc Code

ST289

147

115016

47

116304

100

Tuesday, December 14, 2010 1:15:54 PM

Shop Packet Print

Page 2

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The Dart **D412-702-069** Grommet Kit provides grommets and grommet installation tools for use on the OEM thermal blankets when installing the 4-point shoulder harness kits.

The D412-702-011/-013/-015/-017/-019 kits can be converted to D412-702-021/-023/-025/-027/-029 kits (respectively) by replacing the D3215-041/-043 Harness Assemblies with D3446-041/-043 Harness Assemblies (respectively) per the appropriate installation procedure of this ICA. Note that 1x D3446-041 will replace 2x D3215-041 and 1x D3446-043 will replace 1x D3215-043.

The components in the Dart kits are as defined in the tables in Section 25.27-25.29 of this ICA. For convenience, only the last three digits of the part number are listed on the top row of each table. The quantity of each component, which is included in the D412-702-011 13-Man Shoulder Harness Kit, for example, is as defined in the column labeled -011.

Figure 1.1 shows the D412-702-011/-021 13-man shoulder harness kits and **Figure 1.2** shows the D412-702-019/-029 1-man shoulder harness kits. **Figure 1.3** shows the D412-702-041A/-041B 13-man shoulder harness kits and **Figure 1.4** shows the D412-702-049A/-049B 1-man shoulder harness kits.

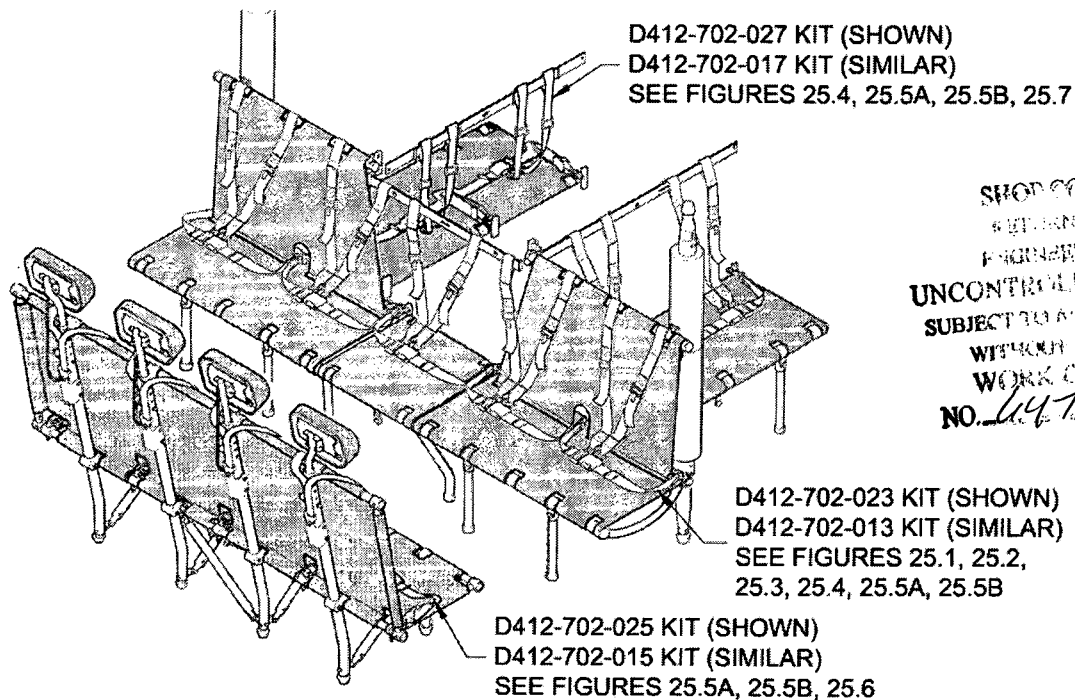


FIGURE 1.1 DART D412-702-011/-021 13-MAN 4-POINT SHOULDER HARNESS KIT
(D412-702-021/-023/-025/-027 KITS SHOWN; D412-702-011/-013/-015/-017 KITS SIMILAR)

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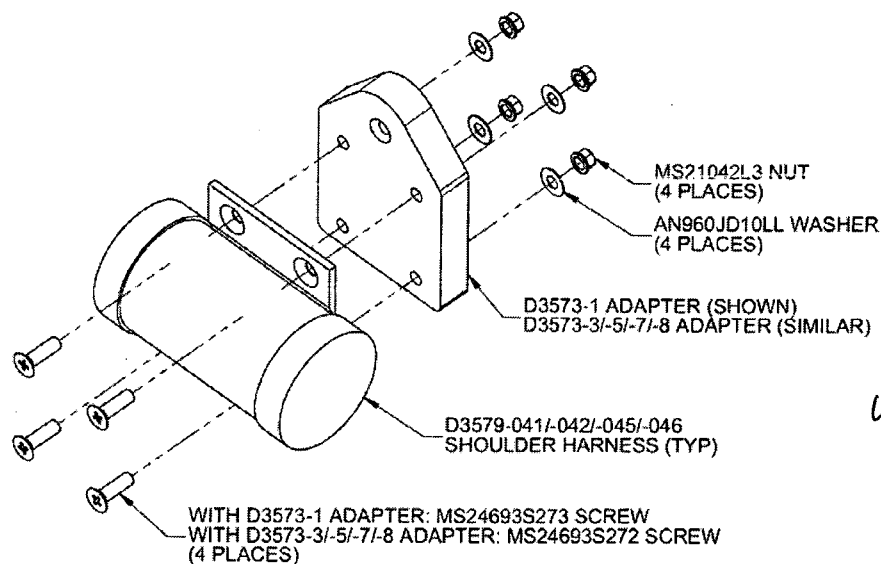
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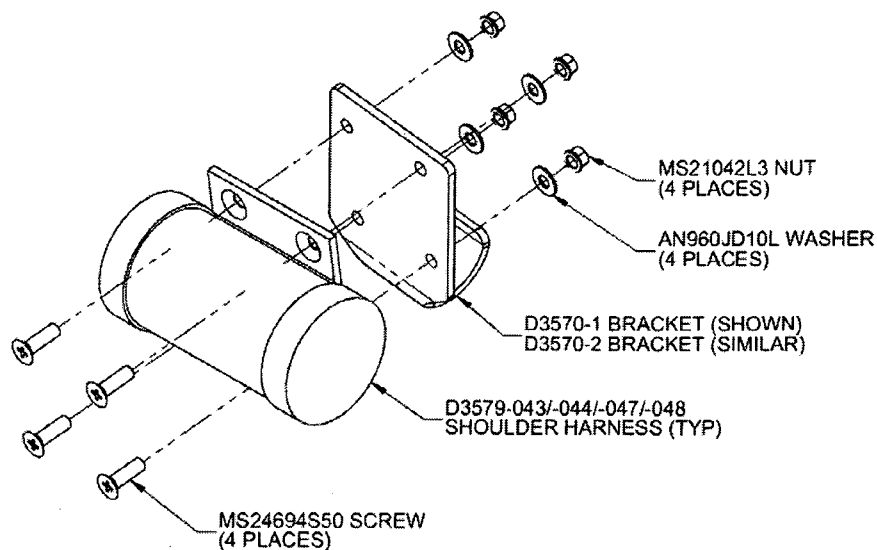
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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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